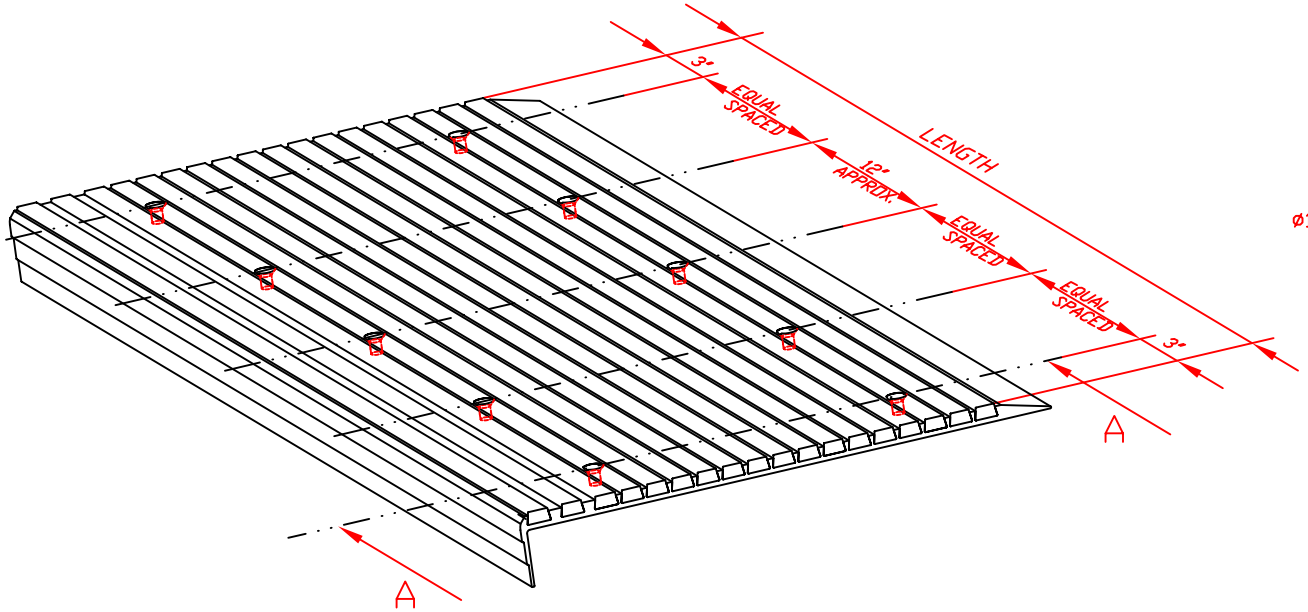
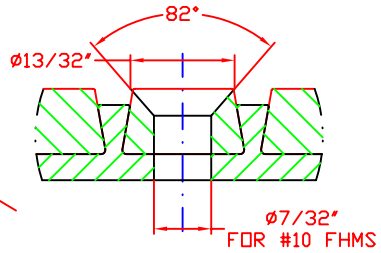
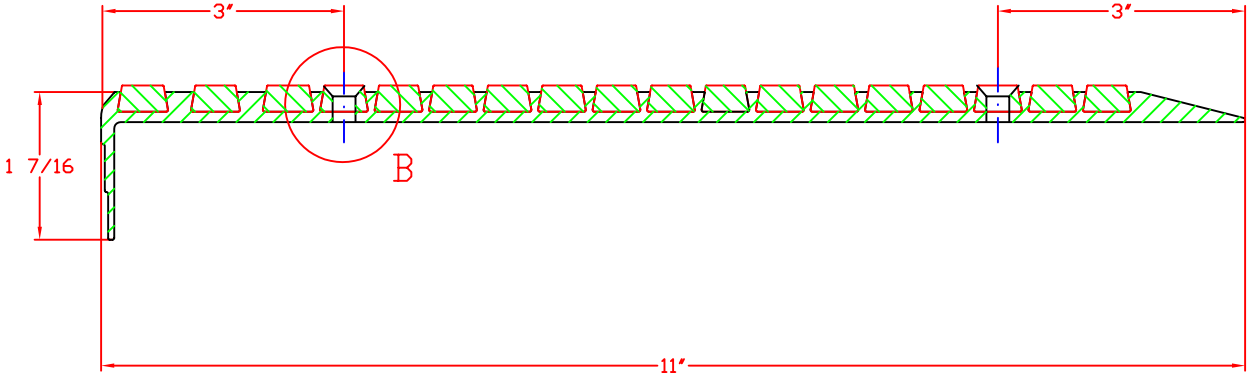
REVISIONS				
ZONE	REV	DESCRIPTION	DRAFTED	APPROVED





DETAIL B

(TYPICAL)



SECTION A-A

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MATERIAL: 6063-T6 ALUMINUM

TREATMENT

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ARE

FRACTIONS	DECIMALS	ANGLES
±1/16	.X ±.03	±1°
	.XX ±.015	
	.XXX ±.005	

APPROVALS		DATE
DRAFTED	CCR	27/04/2004
CHECKED		
APPROVED		

ACL INDUSTRIES, INC.
80 MAPLE ST.
MANCHESTER, NH 03103-5616
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TITLE: RAM SERIES SAFETY STAIR NOSINGS TYPE 211-3

SIZE	PROJECT No.	DWG. NO.	REV.
C		ACL-01-28901	0
SCALE		QTY REQ'D N/A	SHEET